

Date: Tuesday, 7/4/2006 3:17:38 PM
User: Kim Johnston

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUBBLE WINDOW KIT. RH
Job Number	: 27720		
Estimate Number	: 12240		
P.O. Number	: N/A	Part Number	: D044713014
This Issue	: 7/4/2006 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 27810	Material	: N/A
Written By	: <u>See COMMENT BELOW</u>	Due Date	: 7/5/2006
Checked & Approved By	: <u>06.07.04</u>	Qty:	10 Um: Each
Comment	: Est Rev: A 05.03.22 New issue KJ/JLM Est Rev: A 06-07-03 As per DSI 9329 JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329 CHG002

KJ 06.07.05 (10)

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2126 Seal



Comment: Qty.: 1.0000 f(s)/Unit Total: 10.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2126-0903 Seal

~~B27452~~

B27452 06/08/11

B27452

06/02/21

4.0 D32692 Bubble Window, RH R44



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bubble Window, RH R44

Pick: Packing Kit

Qty Part Number Description

1 D3269-2 Bubble Window, RH

Batch

B2746 ✓

06/08/11

5.0 D33121 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Placard

Pick: Packing Kit

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: SP Date: 06/08/14

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW KIT. RH

Job Number: 27720

Part Number: D044713014

Job Number:



Seq. #:

Machine Or Operation:

Description :

Qty Part Number Description Batch

1 D3312-1 Placard

1 DT8720 TEMPLATE

B27753

B27753

AL 06/08/11

AL 06/08/08

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C206/08/11

(4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-713-014

Location:

PPP Rev:

G

AL 06/08/11 LB

(4)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06/08/14

(4)

Job Completion



C206/08/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____